


5/20

DART AEROSPACE LTD		Work Order:	23046
Description: Handle		Part Number:	D3330-15
Dwg: D3330 Rev. A PAGE 7 # 05.01.17		Qty:	20
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.04.15	20
2	MFA	Fabricate and Form handle as per Dwg D3330 Material: AISI 1018-1025 0.375" Round Bar (M1018-R0.375) Identify as D3330-15 Batch: M17270 M16440	CPL	05/04/20	20
3	QC5	Inspect work to Step 2	JA	05.04.21	20
4	ST	Identify and Stock	CPL	05/04/21	20
5	AC	Cost / part: 6.23	Sgr	05-04-26	20
6	DC	Close W/O 6.25 Inspect Level 21	JA	05.05.03	20

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
15-01-17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05/04/20	2	CUT ROUND BAR (M10/18-20 .375) 8.5" LONG LONG.	CPL	05/04/20	20	TF 05.04.20	 0504-20	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.04.20	2	1.69" NDW IS 2.00	TF	MODIFY DWG. TO BE 2.00" INSTEAD OF 1.69 FOR D3330-15 HANDLE TF 05.04.20	TF 05.04.20	TF 0504-20	TF 05.04.20	TF 0504-20

Part No: D3330-15 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: TF Date: 05/05/20

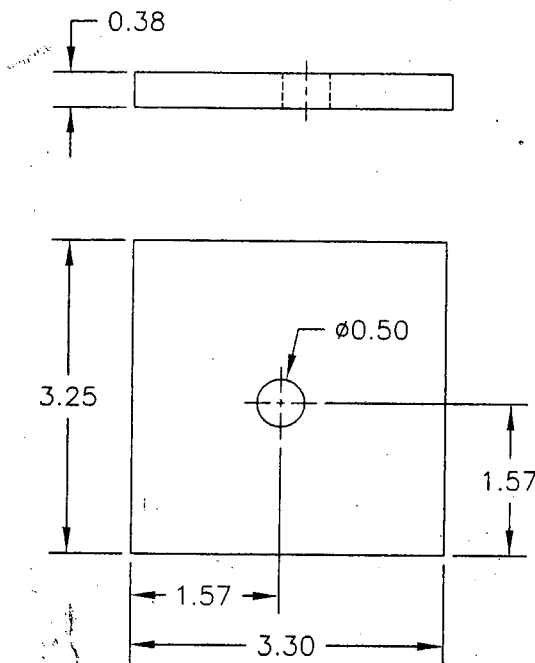
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

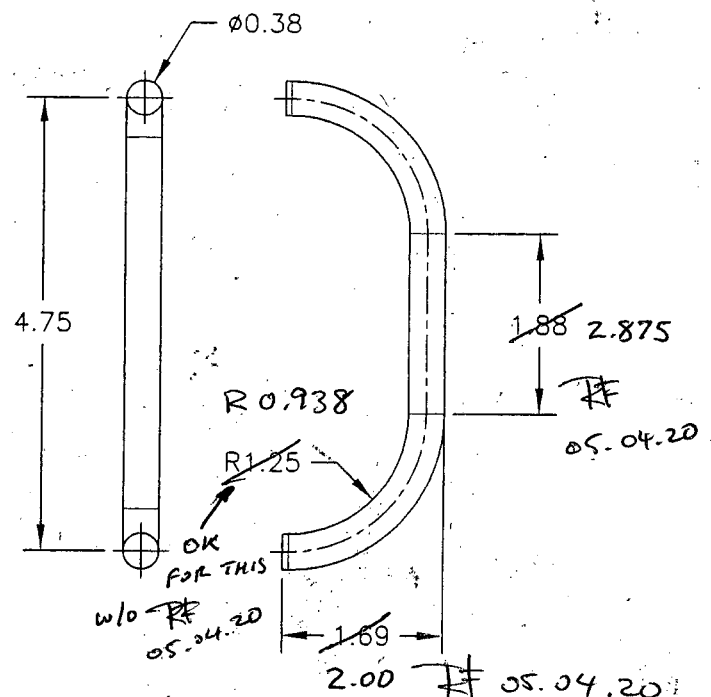


PRELIMINARY ISSUE

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3330	REV. B SHEET 7 OF 9
DATE 05.02.26		TITLE FRAME WELDMENT	SCALE 1:2



1 D3330-9 TOP PLATE



2 D3330-15 HANDLE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097 SU
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY

RETURN TO
ENGINEERING

NO. 23046

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023046
Project Name : D3330-15
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3330-15
Description : Handle
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00